



**CAMIE-CAMPBELL, INC.**  
Aerosol and Bulk Industrial Specialty Chemicals



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## CAMIE 373B PRODUCT DATA

**DESCRIPTION:** CAMIE 373B HIGH PERFORMANCE ADHESIVE is especially formulated to bond paper, cardboard, fabric, leather, foil, fiberglass to metal, wood and a variety of other substrates. CAMIE 373B is essentially colorless. It was designed for application by low-pressure spray equipment, offers fast tack and produces bonds that may be temporary or permanent.

**COLOR:** Water White

**BASE:** Synthetic resins and styrene butadiene copolymer mixture

**SOLVENT SYSTEM:** Hexane (Aliphatic) and Hydrocarbon

**SOLIDS:** 30% ± 1.5%

**HEAT RESISTANCE:** Maximum temperature of cured adhesive 120°F

**BONDING TIME:** 10 seconds to 5 minutes

**APPLICATION:** Spray, Brush, or Roller

**SUITABLE SOLVENTS FOR CLEANUP:** CAMIE 22/80, CAMIE 22/90

**ODOR:** Mild Solvent - None when dry

**FLAMMABILITY:** Extremely Flammable

**PHYSICAL and CHEMICAL RESISTANCE:** Good resistance to oxidation and moisture

**CONTAINER SIZE:** 5 Gallon Pails and 55 Gallon Drums

**SHELF LIFE:** Six months from date of shipment in a properly sealed container

**APPLICATION, USES AND SUGGESTIONS:** Hold spray gun approximately 6 to 8 inches away from surface to be sprayed and apply a uniform coating. For porous substrates, two coats in the opposite direction may be needed. For *PERMANENT* bonding applications a heavy coat to both surfaces is needed, let dry for 3 to 5 minutes and press substrates together. The adhesive cures by the loss of the solvent and may take some time. For *TEMPORARY* bonds apply a light coat to one surface only and bond. Read precautions on label before using. For best results apply adhesive at temperatures of between 50°F and 100°F.

**DO NOT USE THE ADHESIVE TO BOND VINYL**

In as much as CAMIE-CAMPBELL, INC. has no control over the use to which others may put the material, it does not guarantee that the same results described herein will be obtained. Each user should make his own tests to determine the material's suitability for his own particular use.

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