



CAMIE-CAMPBELL, INC.
Aerosol and Bulk Industrial Specialty Chemicals



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CAMIE 343B PRODUCT DATA

DESCRIPTION: CAMIE 343B HIGH STRENGTH FAST TACK ADHESIVE is especially formulated to bond paper, cardboard, fabric, leather, foil, fiberglass to metal, wood and a variety of other substrates. It was designed for application by low-pressure spray equipment. It offers fast tack and produces bonds that may be temporary or permanent. CAMIE 343B offers excellent *sprayability*.

COLOR: Light blue

BASE: Synthetic resin(s) and styrenebutadiene copolymer mixtures

SOLVENT SYSTEM: Hexane (Aliphatic) and Acetone (Ketone)

VISCOSITY: 600 to 800 cps

SOLIDS: 28% ± 2%

DENSITY: 6.4#/Gallon

COVERAGE: 400 to 600 square feet per gallon depending upon application and use

HEAT RESISTANCE: Maximum temperature of cured adhesive is 130°F

BONDING TIME: 10 seconds to 5 minutes

CONTAINER SIZE: Five Gallon Pails or 55 Gallon Drums

SUITABLE SOLVENTS FOR CLEANUP: CAMIE 22/80

ODOR: Sweet when wet, none when dry

FLAMMABILITY: Extremely Flammable

PHYSICAL AND CHEMICAL RESISTANCE: Good resistance to oxidation, moisture and UV

SHELF LIFE: Six months from date of shipment in a properly sealed container

APPLICATION, USES AND SUGGESTIONS: Hold spray gun approximately 6 to 8 inches away from surface to be sprayed and apply uniform coating. For porous substrates, two coats in opposite direction may be needed. For permanent bonding applications a heavy coat to both surfaces is needed. Let dry for 3 to 5 minutes and press substrates together. The adhesive cures by the loss of the solvent and may take some time. For temporary bonds apply light coat to one surface only and bond. Read precautions on label before using. For best results apply adhesive at temperatures of between 50°F and 110°F.

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