



CAMIE-CAMPBELL, INC.
Aerosol and Bulk Industrial Specialty Chemicals



9225 Watson Industrial Park St. Louis, MO 63126-1581
314-968-3222 800-325-9572 fax: 314-968-0741
E-mail: camie@camie.com www.camie.com

CAMIE 313B PRODUCT DATA

DESCRIPTION: CAMIE 313B FAST TACK UPHOLSTERY ADHESIVE is formulated for use in the foam and fabric trade for a quick tack, strong bond and a soft glue line. It works well to affix urethane foam, fabric and paper to themselves or to metal, wood, etc. CAMIE 313B can be used with either the 118 SPRAY GUN or conventional air operated equipment.

COLOR: Light Amber or Red

BASE: Synthetic resin(s) and styrene butadiene copolymer mixture

SOLVENT SYSTEM: Methylene Chloride (*chlorinated hydrocarbons*)

SOLIDS: 20% ± 1.5%

COVERAGE: Approximately 400 to 500 square feet per gallon depending upon applications and spray distances

HEAT RESISTANCE: Maximum temperature of cured adhesive is 130°F

BONDING TIME: 15 seconds to 5 minutes applied to both surfaces - bonding times will depend on ambient temperatures and substrate composition

CONTAINER SIZE: One and Five Gallon Pails and 55 Gallon Drums

SUITABLE SOLVENTS FOR CLEANUP: CAMIE 22/80

ODOR: Sweet when wet, none when dry

FLAMMABILITY: Nonflammable

PHYSICAL AND CHEMICAL RESISTANCE: Good resistance to oxidation and moisture

SHELF LIFE: Six months from date of shipment in a properly sealed container

APPLICATION, USES AND SUGGESTIONS: Hold spray gun at least 6 to 8 inches away from surfaces to be sprayed. Apply a uniform coating. It is recommended when bonding foam-to-foam or fabric-to-foam (*spray both surfaces to obtain optimum bond strength*). For general upholstery, foam bonding, forming foam shapes by knife.

CAMIE 313B