



SAFETY DATA SHEET

1. Identification

Product number	1000002352
Product identifier	CAMIE 1680 ECONOMY SILICONE MOLD RELEASE AGENT
Company information	Camie-Campbell, Inc. 1005 S. Westgate Drive Addison, IL 60101 United States www.camie.com
Company phone	General Assistance 1-800-325-9572
Emergency telephone US	1-866-836-8855
Emergency telephone outside US	1-952-852-4646
Version #	01
Recommended use	Release Agent
Recommended restrictions	None known.

2. Hazard(s) identification

Physical hazards	Flammable aerosols	Category 1
Health hazards	Reproductive toxicity (fertility)	Category 2
	Specific target organ toxicity, repeated exposure	Category 2
	Aspiration hazard	Category 1
Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 2
	Hazardous to the aquatic environment, long-term hazard	Category 2
OSHA defined hazards	Not classified.	

Label elements



Signal word Danger

Hazard statement Extremely flammable aerosol. May be fatal if swallowed and enters airways. Suspected of damaging fertility. May cause damage to organs through prolonged or repeated exposure.

Precautionary statement

Prevention

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not spray on an open flame or other ignition source. Pressurized container: Do not pierce or burn, even after use. Do not breathe gas. Wear protective gloves/protective clothing/eye protection/face protection.

Response

If swallowed: Immediately call a poison center/doctor. If exposed or concerned: Get medical advice/attention. Do NOT induce vomiting. Collect spillage.

Storage

Store locked up. Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F.

Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Butane		106-97-8	60 - 80
n-Hexane		110-54-3	10 - 20
2-Methylpentane		107-83-5	2.5 - 10
Propane		74-98-6	2.5 - 10
3-Methylpentane		96-14-0	1 - 2.5
Other components below reportable levels			2.5 - 10

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	If symptoms develop move victim to fresh air. Get medical attention if symptoms persist.
Skin contact	Wash off with soap and water. Get medical attention if irritation develops and persists.
Eye contact	Rinse with water.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	Aspiration may cause pulmonary edema and pneumonitis. Direct contact with eyes may cause temporary irritation. Prolonged exposure may cause chronic effects.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
General information	IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media	Powder. Foam. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Contents under pressure. Pressurized container may explode when exposed to heat or flame.
Special protective equipment and precautions for firefighters	Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.
Fire-fighting equipment/instructions	Move containers from fire area if you can do so without risk. Containers should be cooled with water to prevent vapor pressure build up. For massive fire in cargo area, use unmanned hose holder or monitor nozzles, if possible. If not, withdraw and let fire burn out.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk. Use water spray to cool unopened containers. In the event of fire and/or explosion do not breathe fumes.
General fire hazards	Extremely flammable aerosol.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Wear appropriate protective equipment and clothing during clean-up. Do not breathe gas. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Refer to attached safety data sheets and/or instructions for use. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Stop leak if you can do so without risk. Move the cylinder to a safe and open area if the leak is irreparable. Isolate area until gas has dispersed. Prevent entry into waterways, sewer, basements or confined areas. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Pressurized container: Do not pierce or burn, even after use. Do not use if spray button is missing or defective. Do not spray on a naked flame or any other incandescent material. Do not smoke while using or until sprayed surface is thoroughly dry. Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. All equipment used when handling the product must be grounded. Do not re-use empty containers. Do not breathe gas. Use only in well-ventilated areas. Should be handled in closed systems, if possible. Pregnant or breastfeeding women must not handle this product. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Level 3 Aerosol.

Store locked up. Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50°C/122 °F. Do not puncture, incinerate or crush. Do not handle or store near an open flame, heat or other sources of ignition. This material can accumulate static charge which may cause spark and become an ignition source. Refrigeration recommended. Store away from incompatible materials (see Section 10 of the SDS). Level 3 Aerosol.

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
n-Hexane (CAS 110-54-3)	PEL	1800 mg/m ³ 500 ppm
Propane (CAS 74-98-6)	PEL	1800 mg/m ³ 1000 ppm

US. ACGIH Threshold Limit Values

Components	Type	Value
2-Methylpentane (CAS 107-83-5)	STEL	1000 ppm
3-Methylpentane (CAS 96-14-0)	TWA	500 ppm
	STEL	1000 ppm
Butane (CAS 106-97-8)	TWA	500 ppm
	STEL	1000 ppm
n-Hexane (CAS 110-54-3)	TWA	50 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Butane (CAS 106-97-8)	TWA	1900 mg/m ³ 800 ppm
		180 mg/m ³ 50 ppm
n-Hexane (CAS 110-54-3)	TWA	1800 mg/m ³ 1000 ppm

Biological limit values

ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
n-Hexane (CAS 110-54-3)	0.4 mg/l	2,5-Hexanedio n, without hydrolysis	Urine	*

* - For sampling details, please see the source document.

Exposure guidelines

US - California OELs: Skin designation

n-Hexane (CAS 110-54-3) Can be absorbed through the skin.

US ACGIH Threshold Limit Values: Skin designation

n-Hexane (CAS 110-54-3) Can be absorbed through the skin.

Appropriate engineering controls	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.
Individual protection measures, such as personal protective equipment	
Eye/face protection	If contact is likely, safety glasses with side shields are recommended.
Hand protection	Wear appropriate chemical resistant gloves.
Skin protection	
Other	Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.
Skin protection	
Respiratory protection	If permissible levels are exceeded use NIOSH mechanical filter / organic vapor cartridge or an air-supplied respirator.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state	Gas.
Form	Aerosol.
Color	Not available.
Odor	Not available.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	293 °F (145 °C) estimated
Flash point	-100.6 °F (-73.7 °C) estimated
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	7.7 % estimated
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	29.35 psig @70F estimated
Vapor density	Not available.
Relative density	0.184 g/cm3 estimated
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	496.4 °F (258 °C) estimated
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	0.18 g/cm3 estimated
Flammability class	Flammable IB estimated
Heat of combustion	41.25 kJ/g estimated

Heat of combustion (NFPA 30B)	41.3 kJ/g estimated
Percent volatile	82.94 % estimated
Specific gravity	0.176 estimated

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents. Nitrates. Fluorine. Chlorine.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Ingestion	Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious chemical pneumonia.
Inhalation	May cause damage to organs through prolonged or repeated exposure by inhalation.
Skin contact	No adverse effects due to skin contact are expected.
Eye contact	Direct contact with eyes may cause temporary irritation.

Symptoms related to the physical, chemical and toxicological characteristics Aspiration may cause pulmonary edema and pneumonitis. Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

Acute toxicity May be fatal if swallowed and enters airways.

Components	Species	Test Results
Butane (CAS 106-97-8)		
Acute		
<i>Inhalation</i>		
LC50	Mouse	1237 mg/l, 120 Minutes 52 %, 120 Minutes
	Rat	1355 mg/l
n-Hexane (CAS 110-54-3)		
Acute		
<i>Dermal</i>		
LD50	Rabbit	> 2000 mg/kg, 4 Hours > 5 ml/kg, 4 Hours
<i>Inhalation</i>		
LC50	Rat	> 5000 ppm, 24 Hours > 31.86 mg/l 73860 ppm, 4 Hours
<i>Oral</i>		
LD50	Rat	24 ml/kg 24 g/kg
	Wistar rat	49 g/kg
Propane (CAS 74-98-6)		
Acute		
<i>Inhalation</i>		
LC50	Mouse	1237 mg/l, 120 Minutes 52 %, 120 Minutes

Components	Species	Test Results
	Rat	1355 mg/l
		658 mg/l/4h

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.
Respiratory or skin sensitization	
Respiratory sensitization	Not available.
Skin sensitization	This product is not expected to cause skin sensitization.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)	
	Not listed.
Reproductive toxicity	Suspected of damaging fertility.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	May cause damage to organs through prolonged or repeated exposure.
Aspiration hazard	May be fatal if swallowed and enters airways.
Chronic effects	May cause damage to organs through prolonged or repeated exposure.

12. Ecological information

Ecotoxicity Toxic to aquatic life with long lasting effects.

Components	Species	Test Results
n-Hexane (CAS 110-54-3)		
Aquatic		
Fish	LC50	Fathead minnow (Pimephales promelas) 2.101 - 2.981 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability	No data is available on the degradability of this product.
Bioaccumulative potential	No data available.
Partition coefficient n-octanol / water (log Kow)	
2-Methylpentane	3.74
3-Methylpentane	3.6
Butane	2.89
n-Hexane	3.9
Propane	2.36
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Contents under pressure. Do not puncture, incinerate or crush. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging

Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied. Do not re-use empty containers.

14. Transport information**DOT**

UN number	UN1950
UN proper shipping name	Aerosols, flammable
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Label(s)	None
Packing group	Not applicable.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	N82
Packaging exceptions	306
Packaging non bulk	None
Packaging bulk	None

This product meets the exception requirements of section 173.306 as a limited quantity and may be shipped as a limited quantity. Until 12/31/2020, the "Consumer Commodity - ORM-D" marking may still be used in place of the new limited quantity diamond mark for packages of UN 1950 Aerosols. Limited quantities require the limited quantity diamond mark on cartons after 12/31/20 and may be used now in place of the "Consumer Commodity ORM-D" marking and both may be displayed concurrently.

IATA

UN number	UN1950
UN proper shipping name	Aerosols, flammable
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Label(s)	2.1
Packing group	Not applicable.
Environmental hazards	Yes
ERG Code	10L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Other information	
Passenger and cargo aircraft	Allowed.
Cargo aircraft only	Allowed.
Packaging Exceptions	LTD QTY

IMDG

UN number	UN1950
UN proper shipping name	AEROSOLS
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Label(s)	None
Packing group	Not applicable.
Environmental hazards	
Marine pollutant	Yes
EmS	Not available.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Packaging Exceptions	LTD QTY

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

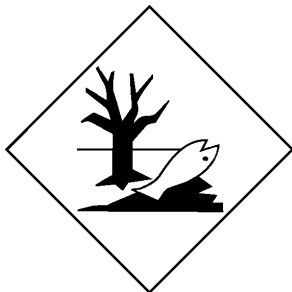
DOT



IATA; IMDG



Marine pollutant



General information

IMDG Regulated Marine Pollutant.

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

n-Hexane (CAS 110-54-3) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate Hazard - Yes
Delayed Hazard - Yes
Fire Hazard - Yes
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical No

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
n-Hexane	110-54-3	10 - 20

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

n-Hexane (CAS 110-54-3)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Butane (CAS 106-97-8)

Propane (CAS 74-98-6)

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

US. Massachusetts RTK - Substance List

2-Methylpentane (CAS 107-83-5)

3-Methylpentane (CAS 96-14-0)

Butane (CAS 106-97-8)

n-Hexane (CAS 110-54-3)

Propane (CAS 74-98-6)

US. New Jersey Worker and Community Right-to-Know Act

2-Methylpentane (CAS 107-83-5)

Butane (CAS 106-97-8)

n-Hexane (CAS 110-54-3)

Propane (CAS 74-98-6)

US. Pennsylvania Worker and Community Right-to-Know Law

2-Methylpentane (CAS 107-83-5)

3-Methylpentane (CAS 96-14-0)

Butane (CAS 106-97-8)

n-Hexane (CAS 110-54-3)

Propane (CAS 74-98-6)

US. Rhode Island RTK

Butane (CAS 106-97-8)

n-Hexane (CAS 110-54-3)

Propane (CAS 74-98-6)

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 07-12-2015

Version # 01

Disclaimer

ZCamie-Campbell cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.